

鎢鋼系列
Tungsten carbide series

高精度回轉固定
High precision live center

> NCH-63鎢鋼 SERIES

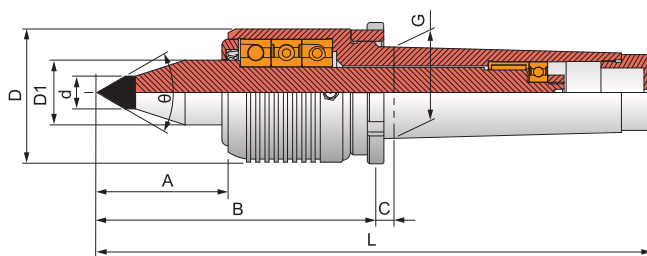
鎢鋼固定式高精度回轉頂針

TUNGSTEN CARBIDE STEEL POINT HIGH PRECISION LIVE CENTER

- ◎ **適用:** CNC車床及高速車床。
Application CNC lathe and high speed lathe
- ◎ **用途:** 適用高速高精度軸心車削加工(細長型車削加工)。
Working Usage Applicable for high speed and high precision turning process, and slender workpiece turning process
- ◎ **結構:** 斜角滾珠精密級高速軸承, 針狀軸承特殊設計製成。
Structure Combination of angular contact ball precise high speed bearing and needle bearing
- ◎ **特點:** 採用美國進口鎢鋼原料製成, 不易磨損, 鎢鋼
Advantage 焊接20mm深、剛性强、穩定性佳。
Adopted the tungsten material imported from the US, which is wear resisting, the welding depth of tungsten reach 20mm, strong rigidity, good stability.
- ◎ **配件:** Y型扳手
Accessories Y type spanner
- ◎ **精準度:** 0.002以內
TIR Less than 0.002mm



Y型扳手
Y type spanner



規格 / Specification 單位/UNIT: mm

型式/外表尺寸 Model/Spec	A	B	C	D	D1	d	G	L	θ	軸承最高轉數 Max. RPM	軸承徑向力 (載重) Max. radial load	軸承軸向力 (推力) Max. axial thrust force
NCH-63-TS06-4A	55	127	9	62	31.2	6	31.267(MT4)	235	60°	12,000 rpm	2,730 kg	1,750 kg
NCH-63-TS08-4A	55	127	9	62	31.2	8	31.267(MT4)	235	60°	12,000 rpm	2,730 kg	1,750 kg
NCH-63-TS10-4A	55	127	9	62	31.2	10	31.267(MT4)	235	60°	12,000 rpm	2,730 kg	1,750 kg
NCH-63-TS16-4A	55	127	9	62	31.2	16	31.267(MT4)	235	60°	12,000 rpm	2,730 kg	1,750 kg
NCH-63-TS06-5A	55	127	9	62	31.2	6	44.399(MT5)	262	60°	12,000 rpm	2,730 kg	1,750 kg
NCH-63-TS08-5A	55	127	9	62	31.2	8	44.399(MT5)	262	60°	12,000 rpm	2,730 kg	1,750 kg
NCH-63-TS10-5A	55	127	9	62	31.2	10	44.399(MT5)	262	60°	12,000 rpm	2,730 kg	1,750 kg
NCH-63-TS16-5A	55	127	9	62	31.2	16	44.399(MT5)	262	60°	12,000 rpm	2,730 kg	1,750 kg

備注: ■ 本頂針指定使用SKF-LGMT2專用潤滑油, 請勿使用其他不同成分之潤滑油。

Remarks

- 產品型號中有“A”的標示頂針有附螺帽
- 配件中的頂針子, 型號有“A”的為加長型頂針子。
- 軸向力數據參考:尾座油壓壓力數據
- 徑向力數據參考:加工件重量+車削力量
- 注油式:可添加專用SKF潤滑油, 具防水性。

- For the lubricating oil,SKF-LGMT2 is designated,others aren't allowed
- if "A" is behind the center model name,it denotes a draw-off nut attached.
- About radial force data, please refer to workpiece weight and machining force.

- if "A" is behind the center interchangeable tip name,it denotes the tip is extended length.
- About axial force data, please refer to the hydraulic pressure data of the tailstock.
- For live centers, SKF lubricating oil is designated, it is waterproof.