

可伸縮系列
Retractable series

替換式
Interchangeable

> TSC-36465 SERIES

伸縮式彈簧頂尖

RETRACTABLE SPRING LIVE CENTER

◎ 適用: CNC車床, 磨床及其他機床
Application CNC lathe or grinder and other lathe

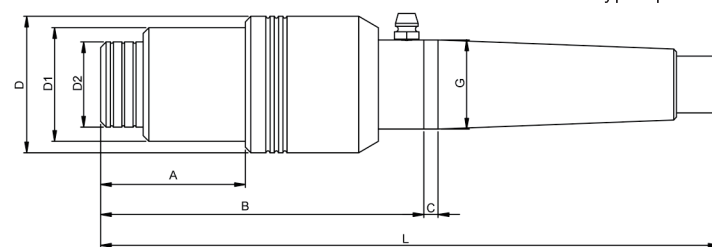
◎ 用途: 可因應工件長度在加工時因熱脹冷縮而變化的情形, 防止工件變形

Working Usage The center which retractable feature can response the situation of workpiece length thermal expansion during turning process. So it can avoid deformation.

◎ 精準度: <0.01mm
TIR <0.01mm



65型大子
65 type tips



規格 / Specification 單位/UNIT: mm

| 型式/外表尺寸 Model/Spec | A | B | C | D | D1 | D2 | G | L |
|-----------------------|----|-----|---|----|----|----|-------------|-----|
| TSC36465-4 | 51 | 110 | 9 | 48 | 40 | 30 | 31.267(MT4) | 218 |
| TSC36465-5 | 51 | 131 | 9 | 63 | 40 | 30 | 44.399(MT5) | 266 |

配件區
Centers accessories

▶ 48小子系列 48 type tips series



48-06 48-08 48-10 48-12.7 48-32

▶ 61中子系列 61 type tips series



61-06 61-08 61-10 61-15 61-35

頂針子
Centers tips

▶ 內孔型頂針子 Inner bore type tips



61-10/14 61-25/30 65-12/16 65-25/30

內孔型頂針子皆提供多種尺寸, 可依需求選購

For inner bore type tips, many size can be provided according to your requirements.

▶ 一字型頂針子 Cross type tips



61-1-08 65-1-10

一字型頂針子皆提供多種尺寸, 可依需求選購。

For cross type tips, many size can be provided according to your requirements.

配件區
Centers accessories

▶ 65大子系列 65 type tips



65-06 65-08 65-10 65-15 65-35

▶ 加長型頂針子 Extended length tips



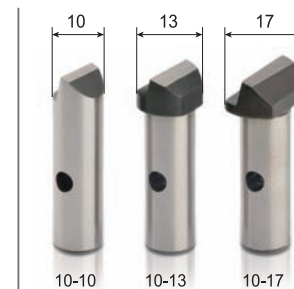
61-10A 65-10A

加長型頂針子皆提供多種尺寸, 可依需求選購。

For extended length type tips, many size can be provided according to your requirements.

66系列-傳動齒
66 Series-Driving pins

單位: mm



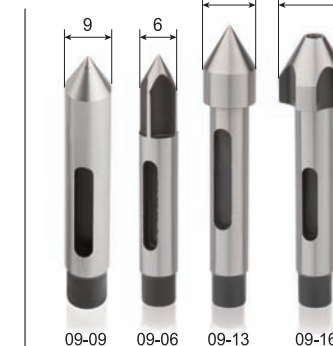
10-10 10-13 10-17

傳動齒每個型號4個/組

Driven pins 4pcs/unit

66系列-中心針
66 Series-Centers pins

單位: mm



09-09 09-06 09-13 09-16

頂針專用油
Designated lubricating oil



SKF-LGMT2
注油式頂針可添加專用SKF潤滑油, 具防水性, 可延長頂針使用壽命。

For our live centers, it can fill into SKF lubricating oil, it is waterproof, so the service life can be extended.

套筒
Sleeve

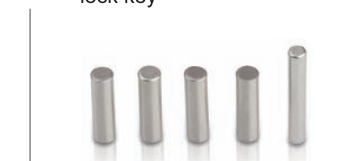


▶ MT3套筒 (Sleeve)
MT4套筒 (Sleeve)
MT5套筒 (Sleeve)

注油式後蓋
Back cover with oil nipple



固定鍵
lock key



C型扳手
C spanner



Y型扳手
Y Spanner



沖子
Pin punch



SC-TY-61

SC-TY-65

SC-TY-MT4/MT5